UNCLASSIFIED

AD NUMBER AD378406 CLASSIFICATION CHANGES TO: UNCLASSIFIED FROM: CONFIDENTIAL LIMITATION CHANGES

TO:

Approved for public release; distribution is unlimited.

FROM:

Distribution authorized to U.S. Gov't. agencies and their contractors; Critical Technology; DEC 1966. Other requests shall be referred to Air Force Rocket Propulsion Lab., Research and Technology Div., Attn: RPPR/STINFO, Edwards AFB, CA 93523. This document contains export-controlled technical data.

AUTHORITY

AFRPL ltr dtd 7 May 1973 AFRPL ltr dtd 7 May 1973

SECURITY MARKING

The classified or limited status of this report applies to each page, unless otherwise marked.

Separate page printouts MUST be marked accordingly.

THIS DOCUMENT CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE OF THE UNITED STATES WITHIN THE MEANING OF THE ESPIONAGE LAWS, TITLE 18, U.S.C., SECTIONS 793 AND 794. THE TRANSMISSION OR THE REVELATION OF ITS CONTENTS IN ANY MANNER TO AN UNAUTHORIZED PERSON IS PROHIBITED BY LAW.

NOTICE: When government or other drawings, specifications or other data are used for any purpose other than in connection with a definitely related government procurement operation, the U. S. Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

AFRPL-TR-66-346

27

(Unclassified Title)

RESEARCH IN HIGH-ENERGY OXIDIZERS

First Quarterly Report

Fluorine Chemistry Unit Chemistry Section Research Division

Rocketdyne, a Division of North American Aviation, Inc. 6633 Canoga Avenue, Canoga Park, California

TECHNICAL REPORT AFRPL-TR-66-346

December 1966

Group 4
Downgraded at 3-Year Intervals
Declassified After 12 Years

THIS MATERIAL CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE OF THE UNITED STATES WITHIN THE MEANING OF THE ESPICINACE LAWS, ITTLE 18 U.S.C. SECTIONS 793 AND 794, THE TRANSMISSION OR REVELATION OF WHICH IN ANY MANNER TO AN UNAUTHORIZED PERSON IS PROHIBITED BY LAW.

In addition to security requirements which must be met, this document is subject to special export controls and each transmittal to foreign governments or foreign nationals may be made only with prior approval of AFRPL (RPPR-STINFO), Edwards, California 93523.

Air Force Rocket Propulsion Laboratory
Research and Technology Division
Edwards, California
Air Force Systems Command
United States Air Force



when U.S. Government drawings, specifications, or other data are used for any purpose other than a definitely related Government procurement operation, the Government thereby incurs no responsibility nor any obligation whatsoever, and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise, or in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

AFRPL-TR-66-546

(Unclassified Title)

RESEARCH IN HIGH-ENERGY OXIDIZERS

First Quarterly Report

Fluorine Chemistry Unit Chemistry Section Research Division

Rocketdyne, a Division of North American Aviation, Inc. 6633 Canoga Avenue, Canoga Park, California

December 1966

Group 4

Downgraded at 3-Year Intervals

Declassified After 12 Years

THIS MATERIAL CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE OF THE UNITED STATES WITHIN THE MEANING OF THE ESPIONAGE LAWS. TITLE 18 U.S.C. SECTIONS 793 AND 794. THE TRANSMISSION OR REVELATION OF WHICH IN ANY MANNER TO AN UNAUTHORIZED PERSON IS PROHIBITED BY LAW.

In addition to security requirements which must be met, this document is subject to special export controls and each transmittal to foreign governments or foreign nationals may be made only with prior approval of AFRPL (RPPR-STINFO), Edwards, California 93523.

FOREWORD

The work reported herein was performed under Contract F04611-67-C-0007 and covers the period 1 September 1966 through 30 November 1966. The program monitor is Lt. Charles Stone (RPCL), Air Force Rocket Propulsion Laboratory, Edwards Air Force Base, California.

The project scientist for the program is Dr. D. Pilipovich, Principal Scientist of the Fluorine Chemistry Unit. Full-time personnel associated with the program are Dr. W. Maya, Mr. R. D. Wilson, and Mr. M. Warner. The prime program responsibility is in the Synthetic Chemistry Group (Dr. E. A. Lawton, Group Scientist) of the Rocketdyne Research Division.

This report has been assigned the Rocketdyne identification number R-6840-1.

Publication of this report does not constitute Air Force approval of the report's findings or conclusions. It is published only for the exchange and stimulation of ideas.

W. H. EBELKE, Colonel, USAF Chief, Propellant Division

ABSTRACT

The compound $\mathrm{FCO_2NF_2}$ is being examined as a potential intermediate for the synthesis of other $\mathrm{ONF_2}$ compounds. Techniques have been developed for handling $\mathrm{FCO_2NF_2}$ to minimize its decomposition to $\mathrm{F_2CO}$ and FNO ; the pretreatment of containers with $\mathrm{BF_3}$ is particularly advantageous in this regard. Compatibility studies of $\mathrm{FCO_2NF_2}$ have revealed that it is stable to glass, steel, NO , $\mathrm{O_2}$, and CO . Water catalyzes the decomposition of the compound and a typical mechanism has been postulated. When $\mathrm{FCO_2NF_2}$ undergoes decomposition in the presence of $\mathrm{C_2F_4}$, the latter does not participate in the reaction.

The ultraviolet spectrum of FCO₂NF₂ shows an end absorption commencing at 2100 angstroms. Fluorinations of FCO₂NF₂, with and without CsF, led only to the production of CF₂OF and nitrogen oxyfluorides. Preliminary experiments to effect condensation reactions of FCO₂NF₂ with NaNO₂ and AgNO₂ were attempted; only decomposition was observed. A reaction between FCO₂NF₂ and sodium trifluoroacetate in trifluoroacetyl anhydride solvent led to the formation of CF₂CFO and CF₃CO₂NO.

The reaction of $\mathrm{CF_5C0_2N0}$ with $\mathrm{N_2F_4}$ in the presence of ultraviolet radiation led to the formation of $\mathrm{CF_5N0=NF}$. With $\mathrm{CINF_2}$, $\mathrm{CF_3C0_2N0}$ gave $\mathrm{CF_3CF0}$, NOCl , and $\mathrm{N_2F_4}$ as the principal products, which are shown to have arisen probably via the formation of $\mathrm{CF_5C0_2NF_2}$.

The photolysis of mixtures of trifluoroacetyl anhydride and N_2F_4 resulted in the formation of CF_7NF_2 .

iii

The synthesis of tetrafluorourea from perfluoroformamide and KF has been examined, and this reaction involves a labile NF₂ group of potential utility as a new synthetic tool. The interaction of trifluoro-acetyl anhydride with the KF complex of perfluoro-formamide led to the formation of CF₂CONF₂. The nature of the complex between KF and excess perfluoroformamide was examined, and it has been demonstrated that after aging at -40 C the complex present is probably that of tetrafluorourea and KF.

(Confidential Abstract)

iν

CONTENTS

Foreword	•	•	•	•	•	•	•	٠	•	•	•	•	•	•	•	•			ii
Abstract																			iii
Introduction	1																		1
Discussion								•			•			-			1		3
The Chemis	str	y o :	f D	ifl	uor	oam	ino	хy	Car	bon	yl								
Fluoride	e, 1	FCO,	NF.	2															3
Reactions	of	Tr	ifl	uor	oac	ety	1 D	eri	vat	ive	S								7
Chemistry	of	Pe	rfl	uor	ofo	rmai	mid	е										-	10
Experimental	Ĺ	•		•		•				•									15
Chemistry	of	FC	o _o N	F,		•			-			-			-	-	-		15
Reactions																			
Chemistry	of	Per	cfl	uor	ofo	rnaı	mid	e	-							-	-		17
References																			19

INTRODUCTION

This is the first quarterly report on a research program designed to exploit the use of the ONF_2 oxidizing group in high-energy oxidizer candidates. Previous work under other contracts, had resulted in the preparation of $\mathrm{CF}_2(\mathrm{ONF}_2)_2$ (Ref. 1) and $\mathrm{FOCF}_2\mathrm{ONF}_2$ (Ref. 2). In addition, it had been shown that, with $\mathrm{CF}_2(\mathrm{ONF}_2)_2$, no sensitivity problem existed (Ref. 2) and this stability was expected to be conferred on higher homologs. Thus, the principal aim of this present program is to seek methane derivatives with three or four ONF_2 oxidizing groups.

Effort during the first quarter was concentrated on a study of the use of perfluoroacyl nitrites as model compound intermediates in the formation of acyl ONF₂ derivatives. In addition to describing the results in this area, this report also covers in detail the initiation of a concentrated study of the chemistry of difluoroaminoxycarbonyl fluoride and perfluoroformamide. The potential of both of these intermediates will be discussed in detail with respect to their utility in preparing more energetic oxidizers.

DISCUSSION

THE CHEMISTRY OF DIFLUOROAMINOXY CARBONYL FLUORIDE, FCO₂NF₂

Difluoroaminoxy carbonyl fluoride is a potential intermediate for the synthesis of ONF_2 compounds provided the fluorocarbonyl group can be utilized synthetically without cleaving the ONF_2 group. This compound has been synthesized (Ref. 2), by the reaction of bis-(fluorocarbonyl) peroxide (Ref. 3) and $\mathrm{N}_2\mathrm{F}_4$ in the presence of a small amount of BF_5 :

Although the BF₅ does not enter into the reaction, it presumably acts as a stabilizer for FCO₂NF₂; this latter compound has been found to decompose rapidly according to the following equation:

The presence of BF_5 does not prevent this decomposition from taking place, but it has been found to lessen the frequency. Infrequently, pure $\mathrm{FCO}_2\mathrm{NF}_2$ has been found to be stable in glass for long periods of time. However, once the $\mathrm{FCO}_2\mathrm{NF}_2$ starts to decompose, either pure or in mixtures with BF_5 , the decomposition cannot be arrested and is complete in a matter of minutes. The instability of $\mathrm{FCO}_2\mathrm{NF}_2$ has been a barrier to the facile development of the chemistry of $\mathrm{FCO}_2\mathrm{NF}_2$. The compound has been, at times, so unstable that little more than its infrared spectrum could be determined before decomposition began. Thus, to utilize this compound, its handling aspects have been studied in detail and have progressed to the point where meaningful studies can be initiated.

Compatibility Studies

Mixtures of FCO₂NF₂ containing 10-percent BF₅ have limited stability in glass and in stainless steel. Traces of water are enough to cause the decomposition of a large amount of FCO₂NF₂. A small amount of water vapor was admitted into an infrared cell containing FCO₂NF₂ and BF₅. The spectrum, taken immediately afterward, showed only the disappearance of the BF₅. On admitting a further small amount of water vapor, the FCO₂NF₂ decomposed immediately before the spectrum could be recorded. Decomposition of FCO₂NF₂ has been observed with sodium fluoride but this experiment did not determine whether the sodium fluoride initiated the decomposition or merely caused it by removal of the BF₅.

Ultraviolet Spectrum of $FC0_2NF_2$

The ultraviolet spectrum of FCO_2NF_2 , containing 10-percent BF_3 , was taken to ascertain whether this compound is suited to photochemical reactions. The spectrum of the gas at 400 millimeters showed only an end absorption at 2100 angstroms; it is therefore concluded that light does not initiate the facile decomposition of FCO_2NF_2 .

Mechanism of Decomposition

Difluoroaminoxycarbonyl fluoride has been found to be unreactive with NO, 0_2 , CO, and C_2F_4 . With C_2F_4 , the possibility existed that decomposition intermediates of FCO_2NF_2 might have added to the olefin:

$$c_2F_4 + Fco_2NF_2 \xrightarrow{?} FcocF_2CF_2ONF_2$$

However, the $\mathrm{FCO}_2\mathrm{NF}_2$ was found to decompose in the presence of $\mathrm{C}_2\mathrm{F}_4$ without affecting the latter. This result, together with the unreactivity of $\mathrm{FCO}_2\mathrm{NF}_2$ towards NO and O_2 , indicates there is no chain radical mechanism for the decomposition of $\mathrm{FCO}_2\mathrm{NF}_2$. Otherwise, it would be expected that O_2 or NO would have catalyzed the decomposition, or that CO or $\mathrm{C}_2\mathrm{F}_4$ would have acted as radical traps.

4

A mechanism for the decomposition of FCO₂NF₂ is not immediately apparent but probably includes a base catalysis step. Water would hydrolyze the acyl halide but a propagation step is not readily obvious:

$$FCO_2NF_2 + H_2O \longrightarrow 2HF + CO_2 + FNO_2$$

A specific base catalyzed reaction may involve the F as follows:

$$F^- + F_{CONF_2}^0 \longrightarrow F_2CO + [ONF_2]^-$$

$$[ONF_2]^- \longrightarrow FNO + F^-$$

Here, both initiation and propagation steps are immediately obvious.

Handling Method

In an attempt to rigorously exclude moisture, bases, and active hydrogen sources from coming into contact with FCO_2NF_2 , all apparatus used was pretreated with BF_5 . This practice has been effective, and it is now possible to handle FCO_2NF_2 containing 10-percent BF_5 for extended periods without decomposition.

Fluorination of FCO2NF2

The fluorination of FCO₂NF₂ was undertaken to determine whether the known compound FOCF₂ONF₂ (Ref. 2) could be synthesized in this manner:

$$FCO_2NF_2 + F_2 \xrightarrow{?} FOCF_2ONF_2$$

A total of 10 fluorinations were performed and are summarized in the experimental section of this report. Under a variety of conditions, the only products found were CF₃OF and nitrogen oxides and oxyfluorides.

However, it is not clear at this time whether the CF₅OF formed is a primary product, or whether it results from the fluorination of the decomposition product of FCO₂NF₂, i.e., COF₂:

$$F_2C=0 + F_2 \longrightarrow CF_5OF$$

This question probably will be resolved during future work at Rocketdyne as more experience and knowledge is gained concerning the properties of $FCO_{O}NF_{O}$.

Condensation Reactions

A promising possibility is the formation of a salt, MO₂CONF₂ (where M is a metal) from FCO₂NF₂. Such a salt could lead to trifunctional fluoromethanes:

$$MOCONF_2 + F_2 \xrightarrow{?} (F0)_2 CFONF_2$$

Because FCO₂NF₂ is unstable in the presence of compounds containing an active hydrogen, indirect approaches to the formation of the salts have been undertaken. One approach involved the projected synthesis of an acyl nitrite, F₂NOCO₂NO, from FCO₂NF₂. Acyl nitrites are known to undergo reaction with metal halides to give the corresponding carboxy salts (Ref. 4):

$$CF_3CO_2NO + NaCl \longrightarrow CF_3CO_2Na + ClNO$$

Another approach consists in the synthesis of a mixed anhydride from FCO₂NF₂, such as CF₃CO₂CO₂NF₂. Anhydrides can lead to salts either by reaction with salts (Ref. 5):

or by the intermediate formation of acyl nitrites, which are formed in high yield from the reaction of anhydrides with N₂0₅ (Ref. 6):

Both approaches have been examined cursorily during this period. The reactions of FCO_2NF_2 with $NaNO_2$ and $AgNO_2$ were attempted:

$$FCO_2NF_2 + MNO_2 \longrightarrow MF + ONOCONF_2$$

With both salts, the $\mathrm{FCO_2NF_2}$ quickly decomposed to $\mathrm{F_2CO}$ and FNO. A more suitable reaction environment will be provided through the use of solvents. Accordingly, a search for solvents for $\mathrm{FCO_2NF_2}$ was initiated. The first successful candidate is trifluoroacetic anhydride inasmuch as $\mathrm{FCO_2NF_2}$ was recovered from it after 45 minutes at room temperature with a minimum of decomposition. The synthesis of a mixed anhydride was attempted by the reaction of $\mathrm{FCO_2NF_2}$ with sodium trifluoroacetate in trifluoroacetic anhydride as the solvent. The principal products of the reaction were $\mathrm{CF_2CFO}$ and $\mathrm{CF_2CO_2NO}$; both products are thought to arise by the interaction of trifluoroacetic anhydride with FNO formed during the reaction:

The presence of any moisture or free acid in the anhydride would make a fluoride ion available to the system, and fluoride ions, as discussed previously, may catalyze the decomposition of FCO₂NF₂ to form FNO. Future work will entail the use of other solvents, and emphasis will be placed on ensuring the removal of all traces of substances containing active hydrogen from the system.

REACTIONS OF TRIFLUOROACETYL DERIVATIVES

The reactions of trifluoroacetyl compounds with N_2F_4 have been studied as models (Ref. 3) for possible routes to the synthesis of homologs of FCO_0NF_0 compounds.

Reactions of Trifluoroacetyl Nitrite

Trifluoroacetyl nitrite was selected for this study because of its well-known thermal dissociation (Ref. 7):

$$CF_{5}CO_{2}NO \xrightarrow{\triangle} CF_{5}NO + CO_{2}$$

This indicated that the intermediate $\operatorname{CF_2CO_2}$ radical may exist briefly during the dissociation. With $\operatorname{N_2F_4}$ present during this process, the formation of $\operatorname{CF_2CO_2NF_2}$ becomes a distinct possibility.

Thermal reactions between $\text{CF}_3\text{CO}_2\text{NO}$ and N_2F_4 , run in static systems at 70 C and in flow systems at 180 C, led to complete recovery of the starting materials.

Thermal reactions were abandoned in favor of ultraviolet excitation. The photolysis of CF_5CO_2NO led to the formation of CF_5NO and CO_2 , completely analogous to the thermal process. Concurrent with this work, a study of the photolysis of CF_5CO_2NO appeared in Ref. 8 which presented essentially the same results. When mixtures of CF_5CO_2NO , N_2F_4 , and BF_5 (to stabilize any $CF_5CO_2NF_2$ formed) were photolyzed, the main product was $CF_5NO=NF$, which is known to arise whenever NO, N_2F_4 , and CF_5 radicals are present (Ref. 5 and 9):

$$CF_3CO_2NO \longrightarrow CF_3 \cdot + NO + CO_2$$
 $CF_3 \cdot + NO + N_2F_4 \longrightarrow CF_3N=NF + NF_3$

These results indicate that the decomposition of the radical $\mathrm{CF_5CO_2}$ to the $\mathrm{CF_5}$ radical and $\mathrm{CO_2}$ is fast enough to preclude the formation of $\mathrm{CF_5CO_2NF_2}$, at least under the experimental conditions used. No further work is contemplated on this approach at this time.

The reaction of ${\rm CF_3CO_2NO}$ with ${\rm ClNF_2}$ was also considered as a route to ${\rm CF_3CO_2NF_2}$:

$$\mathtt{CF_{5}C0_{2}N0} + \mathtt{C1NF_{2}} \xrightarrow{?} \mathtt{CF_{5}C0_{2}NF_{2}} + \mathtt{C1N0}$$

The reaction was carried out at room temperature for 20 hours; in addition to starting materials, products obtained were NOCl, $\mathrm{CF_5CFO}$, $\mathrm{N_2F_4}$, $\mathrm{NO_2}$, a trace of $\mathrm{SiF_4}$, and probably $\mathrm{Cl_2}$, identified tentatively by its color and volatility. The formation of these products can be accounted for easily if the transitory formation of $\mathrm{CF_5CO_2NF_2}$ is postulated with its facile decomposition to $\mathrm{CF_5CFO}$ and FNO (analogous to the behavior of $\mathrm{FCO_2NF_2}$). The presence of FNO probably would not be detected under these conditions, because it would, by attacking the glass, be present as $(\mathrm{NO)_2SiF_6}$. Other routes to the formation of $\mathrm{CF_5CFO}$ are not immediately apparent, because $\mathrm{CP_5CO_2NO}$ is known to cleave easily to give NO, but not $\mathrm{NO_2}$. The formation of $\mathrm{CF_5CFO}$ would imply the unlikely cleavage:

Ionic attack of fluorides on the nitrite also would not lead to the formation of CF₃CFO, but to the formation of acetate salts (Ref. 4):

$$\text{CF}_{3}\text{CO}_{2}\text{NO} + \text{MF} \longrightarrow \text{CF}_{5}\text{CO}_{2}\text{M} + \text{FNO}$$

Reaction of Trifluoroacetic Anhydride

The photolysis of mixtures of trifluoroacetic anhydride and N_2F_4 were examined as a route to $CF_5CO_2NF_2$:

The result of a first attempt was the formation of CF_3NF_2 , CO_2 , and a carbonyl compound, probably CF_3CFO . The CF_3NF_2 was identified by its infrared spectrum (Ref. 10). This reaction constitutes a novel synthesis of CF_3NF_2 , and although an exhaustive literature search has not been made,

appears to constitute the first instance of a photochemical reaction of trifluoroacetic anhydride. The formation of $\operatorname{CF_3NF_2}$ implies that the radical $\operatorname{CF_3CO_2}$ was formed, but that it is too unstable to react with $\operatorname{N_2F_4}$ prior to decomposition.

CHEMISTRY OF PERFLUOROFORMAMIDE

The chemistry of perfluoroformamide leading to $(NF_2)_2CO$, reported by Frazer and Shraeve (Ref. 11) offers a number of possibilities for exploitation. The tetrafluorourea itself is of interest as an intermediate in the synthesis of a novel oxidizer containing both NF₂ and ONF₂ groups:

The resulting compound could be examined for any attenuating effect of the ${
m ONF}_2$ group on the sensitivity of the ${
m C(NF}_2)_2$ group.

An understanding of the chemistry and the techniques of the tetrafluorourea synthesis which could be extended to other systems aimed at the synthesis of new CONF₂ compounds is of immediate interest. The synthesis reported by Frazer and Shreeve seems to consist of two steps: (1) formation of a difluoroaminocarbonyl fluoride-KF complex, and (2) pyrolysis of the complex:

$$F_2NCF0 + KF \longrightarrow F_2NCF0 \cdot KF \xrightarrow{\triangle} (F_2N)_2C0 + \cdots$$

An interesting aspect of these reactions is the implied migration of an NF₂ group from one carbon atom to another, either by a concerted or stepwise mechanism, which could be of wide synthetic utility.

An initial attempt to repeat this work resulted in an explosive decomposition of the complex during pyrolysis, an anticipated event which affirmed that proper techniques were used in the complexing step. The complexing step was then studied in greater detail, resulting in the following facts.

- Complexing of F₂NCFO and KF does not take place in a heterogeneous system, but does take place in a rigorously anhydrous acetonitrile solvent.
- 2. Success of the synthesis of the complex depends on the use of excess F_2 NCFO, ideally 2 moles of F_2 NCFO per mole of KF, and allowing sufficient time (1 or more days) for the complexing step at -40 C in acetonitrile.
- The complexing step is accompanied by the evolution of F₂CO corresponding to approximately one-half of the total amount of F₂NCFO.

Thus, the solid complex obtained after removal of volatile material may be of the composition indicated in the following equation:

$$\mathbf{F}_{2}$$
NCF0 + $\left[\mathbf{F}_{2}$ NCF₂0 $\right]\mathbf{K}^{+} \xrightarrow{\mathbf{CH}_{3}\mathbf{CN}} \mathbf{F}_{2}\mathbf{C0} + \left[\left(\mathbf{F}_{2}\mathbf{N}\right)_{2}\mathbf{F}\mathbf{CC}\right]\mathbf{K}^{+}$

Smooth decomposition of the underlined complex should give tetrafluorourea and KF.

An attempt was made to displace tetrafluorourea from the complex with AsF5:

$$[(\mathbf{F}_2\mathbf{N})_2\mathbf{F}\mathbf{C}0]\mathbf{K}^+ + \mathbf{A}\mathbf{s}\mathbf{F}_5 \longrightarrow (\mathbf{F}_2\mathbf{N})_2\mathbf{C}\mathbf{0} + \mathbf{K}\mathbf{A}\mathbf{s}\mathbf{F}_6$$

However, there was no reaction upon contact of gaseous or liquid AsF_5 with the complex, demonstrating the reduced reactivity of the complex in the absence of a solvent. The complex was treated with trifluoroacetic anhydride in an attempt to effect the displacement:

$$\left[(\mathbf{F}_{2}\mathbf{N})_{2}\mathbf{F}\mathbf{C}\mathbf{0} \right]^{\mathbf{T}}\mathbf{K}^{+} + (\mathbf{C}\mathbf{F}_{3}\mathbf{C}\mathbf{0})_{2}\mathbf{0} \xrightarrow{?} \mathbf{C}\mathbf{F}_{3}\mathbf{C}\mathbf{F}\mathbf{0} + \mathbf{C}\mathbf{F}_{3}\mathbf{C}\mathbf{0}_{2}\mathbf{K} + (\mathbf{F}_{2}\mathbf{N})_{2}\mathbf{C}\mathbf{0}$$

The major volatile products obtained from the reaction consisted of CF_5CONF_2 and CF_5CFO , the combined amounts of which nearly corresponded to the initial amount of F_2NCFO used. Also obtained were smaller amounts of HNF_2 , CO_2 , and $\text{CF}_3\text{CO}_2\text{H}$ indicative of moisture contamination. No perfluorourea was found. Although the presence of moisture complicated the results, the formation of CF_3CONF_2 suggests a NF_2 anion transfer from

what was probably the perfluorourea and KF complex. The following equation depicts the apparent course of reaction between the complex of tetrafluorourea and KF and trifluoroucetic anhydride contaminated with moisture:

$$[(F_2N)_2FCO]^{-K^+} (CF_5CO)_2O + CF_3CO_2H \xrightarrow{Q} CF_5CNF_2 + CF_5COF + CF_5CO_2K + HNF_2 + CO_2$$

The formation of HNF₂ is the expected consequence of the action of a proton displacing the metal ion from the complex, and subsequent elimination of HNF_o:

$$F_2C_{NF_2}^{OK} \xrightarrow{H^+} F_2C_{NF_2}^{OH} \longrightarrow F_2C=0 + HNF_2$$

The observed transfer of NF₂ anion in the trifluoroacetic anhydride reaction helps substantiate the contention that a very similar process occurred in the synthesis of perfluorourea itself, which may be more simply depicted by two equilibria involving solvated species:

$$F_2NCF_2\hat{0}$$
 $\xrightarrow{CH_2CN}$ NF_2 + F_2CO

$$NF_2$$
 + F_2NCF0 $\stackrel{CH_2CN}{\rightleftharpoons}$ $(F_2N)_2FC0$

or the process can be visualized as a concerted displacement:

$$F - G = NF_2 + NF_2 + NF_2 = F_2CO + F_2N - G - NF_2$$

Significant, also, is the observation that ${\rm CO}_2$ and not ${\rm F}_2{\rm CO}$ was produced in the trifluoroacetic anhydride reaction, indicating that the reactive species could not have been $({\rm F}_2{\rm NCF}_2{\rm O})^{\rm K}^+$, which would have produced ${\rm F}_2{\rm CO}$:

$$F_2NCF_2O^- + (CF_3CO)_2O \longrightarrow CF_3CNF_2 + CF_3CO_2^- + F_2CO_2^-$$

At least some F₂CO, if produced, should have survived even the moisture-contaminated trifluoroacetic anhydride.

Future plans include direct fluorinations of the perfluorousea and KF complex, further exploration of the NF $_2$ transfer phenomenon, and extension of the perfluorousea synthesis techniques to other systems.

13/14 CONFIDENTIAL

EXPERIMENTAL

CHEMISTRY OF FCO,NF,

Preparation of F2C204

Bis-(fluorocarbonyl) peroxide was prepared by the action of fluorine on CO and $\mathbf{0}_2$ (Ref. 3).

Preparation of FCO2NF2

A 500-milliliter Pyrex ampoule fitted with either a high-vacuum stopcock or a Fisher-Porter valve was flamed out and pretreated with approximately 400 millimeters of BF_3 . The ampoule was loaded by condensation with $\mathrm{F_2C_2O_4}$ (50 cc), $\mathrm{N_2F_4}$ (50 cc), and approximately 10 cc of $\mathrm{BF_3}$. The ampoule was stored at room temperature for 2 days; at the end of this period the infrared spectrum of the material revealed almost complete reaction to $\mathrm{FCO_2NF_2}$, and the $\mathrm{BF_3}$ was still present. Arsenic pentafluoride was also employed in the place of $\mathrm{BF_3}$, but did not offer any advantage. The yields of $\mathrm{FCO_2NF_2}$ were of the order of 80 percent.

Fluorination of FCO2NF2

The fluorinations were conducted in Type 304 stainless-steel Hoke cylinders fitted with stainless-steel valves, that had been passivated with fluorine for a minimum of 12 hours. The fluorinations are listed in Table 1. In a typical preparation, the CsF it employed was loaded in a dry box. The FCO_NF₂ (30 to 40 cc) was condensed into the cylinder and an appropriate amount of fluorine was condensed in at -196 C. The cylinder was placed in a bath made from a slurry of Dry Ice powder and liquid nitrogen, and allowed to warm gradually to -80 C. After the specified reaction time, the fluorine was pumped off at -196 C, and the remainder of the reaction mixture was worked up in the usual manner in a glass high-vacuum line.

Products	c_{3} of, no $_{2}$, nof, fno $_{2}$	GF ₃ OF, NO ₂ , NOF, FNO ₂	Recovered unreacted FCONF. $60F_2$, FNO, FNO,	CP3OF, NU2	CP 3 OP, NO	Unreacted PCOOCF and $N_2 F_4$ GP_3 OF, NO_2 , trace of unknown	The FCONF ₂ was recovered and reused	CP30F, NO2, trace of FCOOCF	COF, FNO, NO, trace of 0 0 0 P FCOOCE, BF3, trace of unknown	CF ₂ OF, NOF, N ₂ F _i , COF ₂ , trace of 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Reaction Time	3 days	l, days	~ 16 hours	~ 16 hours	2 days	~ 16 hours	~ 16 hours	3 days	5 days	6 days
Reaction Temperature,	₽									-
Approximate Volume of Fluorine	l liter	1 liter	No fluorine (control experiment)	lliter	-	100 cc	100 00	500 ce	500 cc	500 ce
Fluoride Used	5 grans of CaF				5 grouns of CaF	S grams of CaF				5 grans of CsF
Cylinder volume, milliliters	30									-
Fluorination No.	1	81	'n	7	r.	٠,	2	***	6	10

*Reactant FCONF₂ was used directly from proparation, and in some cases contained unreacted FCOUFP, N₂F_k, and BF₃. **Reused FCONF₂ from reaction 7

REACTIONS OF TRIFLUOROACETYL DERIVATIVES

Synthesis of CF₃CO₂NO

Trifluoroacetyl nitrite was synthesized by the reaction of N_2^0 and the anhydride (Ref. 6).

Photolysis Reactions

The photolysis reactions were conducted in Vycor and quartz vessels, and the irradiations were performed at room temperature with a Hanovia Utility Lamp, Type 30620, rated at 140 watts. The products were analyzed by infrared spectroscopy after trap-to-trap distillation in a high-vacuum line.

CHEMISTRY OF PERFLUOROFORMAMIDE

Preparation

The ultraviolet-initiated reaction of CO and N₂F₄ was carried out as reported by Frazer and Shreeve (Ref. 12) except that higher yields were obtained (25 to 30 percent) through the use of an air-cooled, low-pressure mercury vapor Hanovia Utility Lamp, Type 30620, and an ice water-cooled 2-liter reactor flask.

Preparation of Activated Potassium Fluoride

A special apparatus was fabricated for the purpose of depositing a measured amount of activated KF in a reaction flask. The operation consisted of passing gaseous hexafluoroacetone (HFA) into a suspension of fusion-dried KF in anhydrous acetonitrile at -30 C. The resulting solution of the KF·NFA complex in acetonitrile was forced through a sintered glass filter

and into the reactor. The solvent was then pumped off and the complex decomposed by warming it to 100 C, leaving an amount of activated KF which closely corresponds to the quantity of hexafluoroacetone used. One muole of hexafluoroacetone measured by flowmeters delivers approximately 0.87 muole of KF.

Complex Formation

Into a 200-milliliter Pyrex reactor containing activated KF (1.1 mmoles) was condensed F₂NCFO (50 cc) and anhydrous acetonitrile (approximately 3 milliliters). The mixture was stored at -40 C for several days. Removal of volatile material at 0 C and fractionating through -80, -142, and -196 C traps gave CF₂O (approximately 25 cc) and CH₂CN. No F₂NCFO was detected by infrared analyses. The white solid remaining in the reactor is believed to be the tetrafluorourea KF complex.

Attempted Displacement of TFU with AsF

To the previously described complex was added AsF $_5$ (50 cc) at -196 C. The mixture was warmed to room temperature and refrozen several times. The AsF $_5$ was recovered quantitatively. The ampoule was then reloaded with AsF $_5$ (350 cc) and thermostatted at -63 C for 4 hours. Again, the AsF $_5$ was recovered without reaction.

Reaction of TFU-KF Complex With $(CF_3C0)_20$

To the ampoule containing the TFU-KF complex was added $(CF_5CO)_2O$ (215 cc) and the mixture was maintained at 0 C overnight. Fractionation and infrared analysis of the volatile products revealed CF_5CONF_2 (22 cc), CF_5COF (22 cc), ENF_2 (5 cc), CO_2 (6 cc), and unreacted $(CF_5CO)_2O$. The solid residue was heated to 100 C with pumping only to yield a small amount of CF_5COOH indicating moisture contamination of the reaction.

REFERENCES

- AFRPI-TR-65-172, Annual Report, Research in High-Energy Oxidizers, Rocketdyne, a Division of North American Aviation, Inc., Canoga Park, California, October 1965, CONFIDENTIAL.
- AFRPL-TR-66-219, Final Report, Research in High-Energy Oxidizers, Rocketdyne, a Division of North American Aviation, Inc., Canoga Park, California, October 1966, CONFIDENTIAL.
- Arvia, A. J., P. J. Aymonino, and J. J. Schumacher, <u>Z. anorg. allgem</u>. Chem., <u>516</u>, 327 (1962).
- 4. Taylor, C. W., T. J. Brice, and R. L. Wear, <u>J. Org. Chem.</u>, <u>27</u>, 1064 (1962).
- 5. AFFTC-TR-19, Development and Evaluation of Storable High-Energy Bipropellant Systems, Rocketdyne, a Division of North American Aviation, Inc., Canoga Park, Calif., April 1961, CONFIDENTIAL.
- 6. Rice, D. E. and G. H. Crawford, J. Org. Chem., 28, 872 (1963).
- 7. Park, J. D., R. W. Rosser, and J. R. Lacher, <u>J. Org. Chem.</u>, <u>27</u>, 1462 (1962).
- 8. Banks, R. E., M. G. Barlow, R. N. Haszeldine, and M. K. McCreath, J. Chem. Soc., (c), 1350 (1966).
- Frazer, J. W., R. K. Pearson, B. E. Holden, and E. F. Worden, <u>J. Inorg. Nucl. Chem.</u>, <u>24</u>, 45 (1962).
- 10. Pearson, R. K. and R. D. Dresdner, J. Am. Chem. Soc., 84, 4743 (1962).
- 11. Frazer, G. W. and J. M. Shreeve, C. em. Comm., 15, 532 (1966).
- 12. Frazer, G. W. and J. M. Shreeve, <u>Inorg. Chem.</u>, <u>4</u>, 1497 (1965).

Security Classification									
DOCUMENT CONTROL DATA - R&D (Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)									
1. ORIGINATING ACTIVITY (Corporate author) 2. BEDOMT SECURITY CLASSIFICATION									
Rocketdyne, a Division of North Amer	ican Aviation,	CON	FIDENTIAL						
Inc., 6633 Canoga Avenue, Canoga Parl	k, California	25 GROUE	P						
3 REPORT TITLE		<u> </u>							
RESEARCH IN HIGH-ENERGY OXIDIZERS (U)								
a DESCRIPTIVE NOTES (Type of report and inclusive dates) Quarterly Report (1 September 1966 th	nrough 30 Novem	ber 19	66)						
S. AUTHOR(S) (Less reme. tirst neme. initial) Pilipovich, D.; Maya, W.; Wilson, R.	D.; Warner, M.								
6 REPORT DATE	74- TOTAL NO. OF P	AGES	76. NO. OF REFS						
30 December 1966	25	_	12						
SA CONTRACT OR GRANT NO.	94. ORIGINATOR'S RE	PORT NUM	BER(S)						
F04611-67-C-0007 L PROJECT NO.	R-6840-1								
e.	95. OTHER REPORT	NO(3) (Any	other numbers that may be assigned						
d	AFRPL-TR-66-								
10 AVAILABILITY/LIMITATION NOTICES In addition	L	 -							
met, this document is subject to spect to foreign governments or foreign nation of AFRPI (RPPR-STINFO), Edwards, Cali	tionals may be formia 12. SPONSORING MILITARY Air Force Ro	made or rary action chet Proceedings	and each transmittal only with prior approval vity copulsion Laboratory ology Division						
The compound FCO2NF2 is being examine thesis of other ONF2 compounds. Comp that it is stable to glass, steel, NC sition of the compound and a typical FCO2NF2 undergoes decomposition in the participate in the reaction. Fluorin led only to the production of CF3OF a periments to effect condensation reac attempted; only decomposition was obs in the presence of ultraviolet radiat CINF2, CF3CO2NO gave CF3CFO, NOCl, an shown to have arisen probably via the of mixtures of trifluoroacetyl anhydr CF3NF2. The synthesis of tetrafluoro been examined, and this reaction invoity as a new synthetic tool. The int the KF complex of perfluoroformamide nature of the complex between KF and it has been demonstrated that after a ably that of tetrafluorourea and KF.	matibility stud 0, 02, and CO. mechanism has me presence of mations of FCO ₂ N merved. The re- min led to the dd N2F4 as the formation of ide and N2F4 r murea from perfilers a labile lever a labile mercetion of trespection led to the for- excess perfluo- ging at -40 C	ies of Water been po C2F4, t NF2, wi yfluori F2 with action format princip CF3C02N esulted luorofo NF2 gro ifluoro roformat	FCO2NF have revealed catalyzes the decompostulated. When the latter does not the and without CsF, ides. Preliminary expension of CF3CO2NO with N2F1 ion of CF3NO=NF. With all products, which are in the formation of crmamide and KF has up of potential util-accetyl inhydride with of CF3CONF2. The mide was evamined and with with was evamined and with was evamined and with was evamined and with the contraction of crmamide was evamined and with was evamined and with the contraction of crmamide was evamined and						

	LIN	LIN	(B	LINK C		
KEY WORDS	ROLE	WT	POLE	WT	ROLE	WT
Oxidizer Synthesis High-Energy Compounds Methane Derivatives Sensitivity Studies Stability Studies Fluorinations						

INSTRUCTIONS

- ORIGINATING ACTIVITY: Enter the name and address of the contractor, subcontractor, grantes, Department of Defense activity or other organization (corporate author) issuing the sense;
- 2a. REPORT SECURITY CLASSIFICATION: Enter the overall security classification of the report. Indicate whether "Restricted Data" is included. Marking is to be in accordance with appropriate security regulations.
- 2b. GROUP: Automatic downgrading is specified in DoD Directive 5200.10 and Armed Forces Industrial Manual. Enter the group number. Also, when applicable, show that optional markings have been used for Group 3 and Group 4 as authorized.
- REPORT TITLE: Enter the complete report title in all capital letters. Titles in all cases should be unclassified. If a meaningful title cannot be selected without classification, show title classification in all capitals in parenthesis immediately following the title.
- 4. DESCRIPTIVE NOTES: If appropriate, enter the type of report, e.g., interim, progress, summary, annual, or final. Give the inclusive dates when a specific reporting period is covered.
- 5. AUTHOR(8): Enter the name(s) of author(s) as shown on or in the report. Enter test name, first name, middle initial. If military, show rank and branch of service. The name of the principal author is an absolute minimum requirement.
- REPORT DATE: Enter the date of the report as day, month, year, or month, year. If more than one date appears on the report, use date of publication.
- 7a. TOTAL NUMBER OF PAGES: The total page count should follow normal pagination procedures, i.e., enter the number of pages containing information.
- 78. NUMBER OF REFERENCES: Enter the total number of references cited in the report.
- 84. CONTRACT OR GRANT NUMBER: If appropriate, enter the applicable number of the contract or grant under which the report was written.
- 85. 8c, & Sd. PROJECT NUMBER: Enter the appropriate military department identification, such as project number, subproject number, system numbers, task number, etc.
- 9a. ORIGINATOR'S REPORT NUMBER(8): Enter the official report number by which the document will be identified and controlled by the originating activity. This number must be unique to this report.
- OTHER REPORT NUMBER(8): If the report has been assigned any other report numbers (either by the originator or by the sponsor), also enter this number(s).
- 10. AVAILABILITY/LIMITATION NOTICES: Enter any limitations on further dissemination of the report, other than those

imposed by security classification, using standard statements such as:

- (1) "Qualified requesters may obtain copies of this report from DDC."
- (2) "Foreign announcement and dissemination of this report by DDC is not authorized."
- (3) "U. S. Government agencies may obtain copies of this report directly from DDC. Other qualified DDC users shall request through
- (4) "U. S. military agencies may obtain copies of this report directly from DDC. Other qualified users shall request through
- (5) "All distribution of this report is controlled. Qualified DDC users shall request through

If the report has been 'writished to the Office of Technical Services, Department of Commerce, for sale to the public, indicate this fact and enter the price, if known.

- 11. SUPPLEMENTARY NOTES: Use for additional explana-
- 12. SPONSORING MILITARY ACTIVITY: Enter the name of the departmental project office or laboratory sponsoring (paying for) the research and development. Include address.
- 13. ABSTRACT: Enter an abstract giving a brief and factual summary of the document indicative of the report, even though it may also appear elsewhere in the body of the technical report. If additional space is required, a continuation sheet shall be attached.

It is highly desirable that the abstract of classified reports be unclassified. Each peragraph of the abstract shall end with an indication of the military security classification of the information in the paragraph, represented as (TS), (S), (C), or (U).

There is no limitation on the length of the abstract. However, the suggested length is from 15G to 225 words.

14. KEY WORDS: Key words are technically meaningful terms or short phrases that characterize a ropor, and may be used as index entries for cataloging the report. Key words must be selected so that no security classification is required. Identifiers, such as equipment model designation, trade name, military project code name, geographic location, may be used as key words but will be followed by an indication of technical context. The assignment of links, rules, and weights is optional.